

	TECHNICAL SPECIFICATION		Code: ET-JBS-0264	ISO 9001 Ref: 7.5.1
	Title: TANGO		Issue Date: 25/09/2014	Review date: 02/10/2014
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ARTICLE: TANGO NUVOLATO			
PRINT: NATURAL GRAIN			
THICKNESS: 0,9/1,1 mm			
DESCRIPTION: TWO TONE EFFECT			
APPLICATION: FURNITURE COATING			
SPLIT COMBINATION: N/A			
PROPERTIES	SPECIFICATION	UNIT	METHOD
TEAR STRENGTH	MIN 20	N	ISO 3377-1
LIGHT FASTNESS – XENON	MIN 4	BLUE SCALE	ISO 105-B02
RESISTANCE TO RUBBING (DRY)	500 CYCLES MIN 4	GREY SCALE	ISO 11640
RESISTANCE TO RUBBING (WET)	150 CYCLES MIN 3/4	GREY SCALE	ISO 11640
RESISTANCE TO RUBBING (PERSPIRATION)	80 CYCLES MIN 3/4	GREY SCALE	ISO 11640
FINISH ADHESION	MIN 2	N/CM	ISO 11644
FLEXING ENDURANCE	50.000 CYCLES NO DAMAGE	-	ISO 5402
pH	MIN 3,2	-	ISO 4045
Δ pH	MAX 0,7	-	ISO 4045
BURNING BEHAVIOR	PASS	-	EN 1021-1 EN 1021-2
WATER SPOTTING	MIN 3	GREY SCALE	ISO 15700
TENSILE STRENGTH	MIN 10	N/mm ²	ISO 3376
ENLOGATION	35 - 80	%	ISO 3376
THICKNESS	0,9 - 1,1	mm	ISO 2589
SLOT TEAR	MIN 30	N	ISO 3377-2
CROKING - DRY	10 CYCLES MIN 4	GREY SCALE	ASTM 5053
CROKING - WET	10 CYCLES MIN 3/4	GREY SCALE	ASTM 5053
PVC MIGRATION	MIN 3	GREY SCALE	ISO 15701

1. HISTORY OF CHANGES

VERSION Nº	ITEMS REVIEWED
00	25/09/2014 - null EMISSÃO INICIAL 25/09/2014 - null

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2. APPROVALS

DEVELOPERS:	Robson Martins Da Silva
APPROVERS:	Ana Paula Seixas Marrichi Teixeira